

Compressors XAHS 186 Dd AML: Principal Data

Reference conditions

1. Absolute inlet pressure	bar	1
2. Relative air humidity	%	0
3. Air inlet temperature	°C	20
4. Normal effective working pressure	bar	12

The inlet conditions are specified at the air inlet grating outside the canopy

Limitations

1. Minimum effective receiver pressure	bar	4
2. Maximum effective receiver pressure, compressor unloaded	bar	13.5
3.a) Maximum ambient temperature at sea level	°C	45
3.b) Max. ambient temperature at sea level..with aftercooler	°C	40
		0
4. Minimum starting temperature	°C	-10
5. Minimum starting temperature, with coldstart equipment ...	°C	-20
6. Altitude capability	m	See Curve Below

Performance data ¹⁾

1. Engine shaft speed, normal and maximum	r/min	2100
2. Engine shaft speed, compressor unloaded	r/min	1700
3.a) Free air delivery ²⁾	l/s	173
3.b) Free air delivery ²⁾ ..with aftercooler	l/s	169
4. Fuel consumption:		
- at 100% FAD	kg/h	21
- at 75% FAD	kg/h	(5)
- at 50% FAD	kg/h	(5)
- at 25% FAD	kg/h	(5)
- at unload	kg/h	(5)
5.a) Specific fuel consumption .at 100% FAD	g/m ³	33.5
5.b) Specific fuel consumption at 100% FAD with aftercool	g/m ³	34.5
6. Typical oil content of compressed air	mg/m ³	<5
	free air	
7. Engine oil consumption (maximum)	g/h	20.9
8.a) Compressed air temperature at outlet valves	°C	95
8.b) Compressed air temp. at outlet valves with aftercooler	°C	29
9. Noise level		
- Sound pressure level (Lp), measured according to		ISO 2151
under free field conditions at 7 m distance	dB(A)	71
- Sound power level (Lw) complies with		
2000/14/EC	dB(A)	99

Design data

Compressor

1.Number of compression stages 1

Engine

1.Make Deutz
 2.Type TCD2013L04
 3.Coolant PARCOOL EG
 4.Number of cylinders 4
 5.Bore mm 108
 6.Stroke mm 130
 7.Swept volume l 4.764
 8.Output according to DIN 6271 at normal shaft speed kW 104
 - Load factor % 65
 9.Capacity of oil sump :
 - Initial fill l 10.5
 - Refill (max.) l 10
 10.Capacity of cooling system l 19

Unit

1.Capacity of compressor oil system l 23.5
 2.Net capacity of air receiver l 42
 3.Capacity of fuel tanks l 175
 0
 4.Air volume at inlet grating (approx;) 3) m³/s 3.9

1) At reference conditions, if applicable, and at normal shaft speed unless otherwise stated

2)Data	measured according	Tolerance
Free air delivery	ISO 1217 ed. 3 1996 annex D	+/- 5% 25l/s<FAD<250l/s +/- 4% 250l/s <FAD

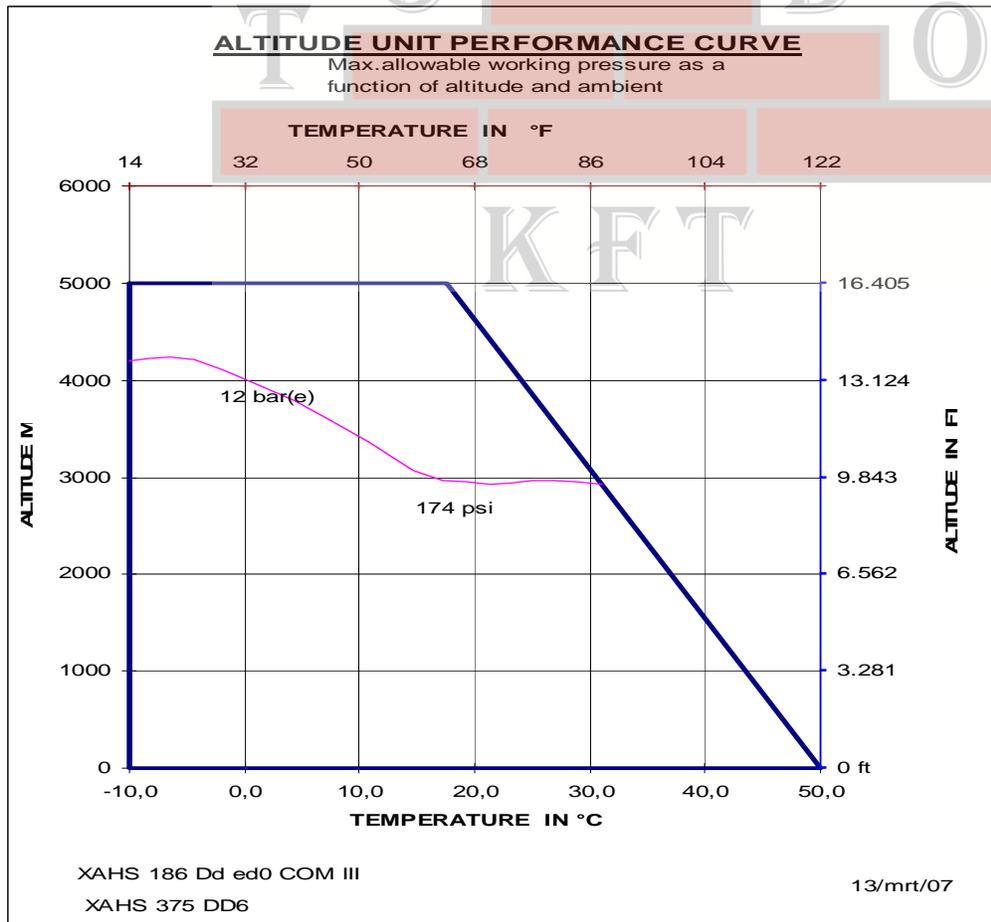
The international standard ISO 1217 corresponds to following national standards:

- British BSI 1571 part 1
- German DIN 1945 Part 1
- Swedish SS-ISO 1217
- American ANSI PTC9

3) Air required for engine and compressor cooling, combustion and for compression
 4) with filter change.

5) no fuelconsumption data available from engine supplier

6) with aftercooler: max.ambient 40°C, FAD: 169 l/s, compr. air temp. at outlet valve a+9°C



**Compressors XAHS 375 DD6
AML: Principal Data**

Reference conditions

1. Absolute inlet pressure	psi	14.5
2. Relative air humidity	%	0
3. Air inlet temperature	°F	68
4. Normal effective working pressure	psi	174

The inlet conditions are specified at the air inlet grating outside the canopy

Limitations

1. Minimum effective receiver pressure	psi	58
2. Maximum effective receiver pressure, compressor unloaded	psi	196
3. Maximum ambient temperature at sea level	°F	113 (6)
4. Minimum starting temperature	°F	32
5. Minimum starting temperature, with coldstart equipment ...	°F	-4
6. Altitude capability	ft	See Curve Below

Performance data ¹⁾

1. Engine shaft speed, normal and maximum	r/min	2200
2. Engine shaft speed, compressor unloaded	r/min	1700
3. Free air delivery ²⁾	cfm	367
4. Fuel consumption:		
- at 100% FAD	lb/h	46.3
- at 75% FAD	lb/h	(5)
- at 50% FAD	lb/h	(5)
- at 25% FAD	lb/h	(5)
- at unload	lb/h	(5)
5. Specific fuel consumption at 100% FAD	lb/1000cu ft	2.09
6. Typical oil content of compressed air	oz/1000cu ft	<0,005
7. Engine oil consumption (maximum)	oz/h	0.74
8. Compressed air temperature at outlet valves	°F	203
9. Noise level		
- Sound pressure level (Lp), measured according to under free field conditions at 23 ft distance	dB(A)	ISO 2151 71
- Sound power level (Lw) complies with 2000/14/EC	dB(A)	99

Design data

Compressor

1.Number of compression stages 1

Engine

1.Make Deutz
 2.Type TCD2013L04
 3.Coolant PARCOOL EG
 4.Number of cylinders 4
 5.Bore in 4.25
 6.Stroke in 5.12
 7.Swept volume cu in 290.69928
 8.Output according to DIN 6271 at normal shaft speed BHP 139
 - Load factor % 65
 9.Capacity of oil sump :
 - Initial fill us gallon 2.77
 - Refill (max.)⁽⁴⁾ us gallon 2.64
 10.Capacity of cooling system us gallon 5.02

Unit

1.Capacity of compressor oil system us gallon 6.21
 2.Net capacity of air receiver us gallon 11.10
 3.Capacity of fuel tanks us gallon 46
 4.Air volume at inlet grating (approx.)⁽³⁾ cu ft/s 138

1) At reference conditions, if applicable, and at normal shaft speed unless otherwise stated

2)Data	measured according	Tolerance
Free air delivery	ISO 1217 ed. 3 1996 annex D	+/- 5% 53cfm<FAD<530 cfm +/- 4% 530cfm <FAD

The international standard ISO 1217 corresponds to following national standards:

- British BSI 1571 part 1
- German DIN 1945 Part 1
- Swedish SS-ISO 1217
- American ANSI PTC9

3) Air required for engine and compressor cooling, combustion and for compression with filter change.

4) no fuelconsumption data available from engine supplier

6) with aftercooler: max.ambient 104°F, FAD: 358 cfm, compr. air temp. at outlet valve a+48°F

